



Instructions for changing a Dummy Clutch

Equipment Needed:- 3 mm Pin Punch (GSP100485) and a small Hammer

In order to change the Dummy Clutch you will need to carry out the following instructions:

1. Remove the main wheel on the side that the clutch needs changing, now place the wheel underneath the axle to support the trolley (this helps to make the repair easier).
2. With the 3mm Pin Punch, carefully knock the roll pin out of the dummy clutch, several little knocks are far better than heavy blows.
3. Slide the dummy clutch off the axle and replace with the new one.
4. Line the hole up on the dummy clutch with the hole in the shaft (check that the dummy clutch is on the right way with the 'pips' facing outwards. Now knock the roll pin through the dummy clutch ensuring that it goes right through the axle into the other side of the dummy clutch.
5. Put the wheel back on and away you go.

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